



## Installation

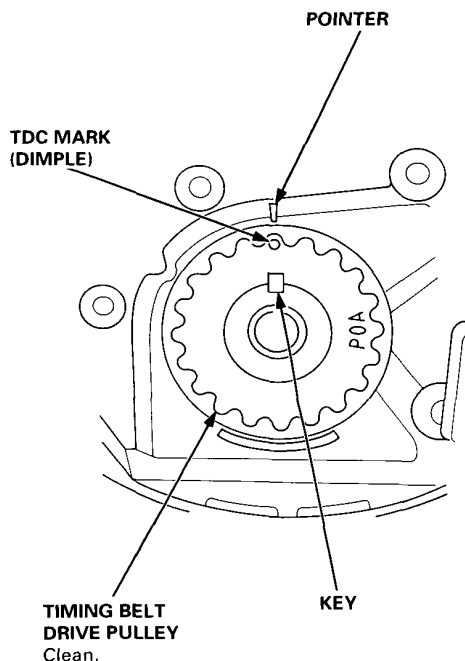
Install the timing belt and timing balancer belt in the reverse order of removal.

Only key points are described here.

- When installing only the timing balancer belt, go to step 13.

**NOTE:** Clean the upper and lower covers before installation.

1. Remove the timing balancer belt drive pulley (see page 6-16).
2. Set the timing belt drive pulley so that the No. 1 piston is at top dead center (TDC). Align the dimple on the tooth of the timing belt drive pulley with the  $\nabla$  pointer on the oil pump.

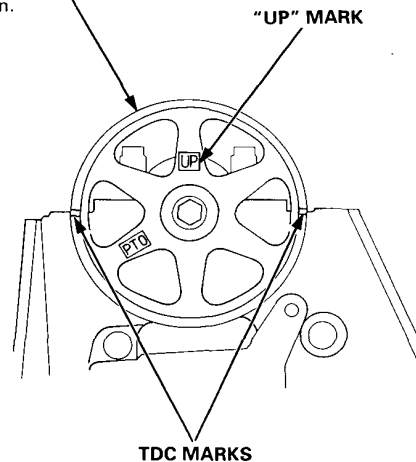


3. Set the camshaft pulley so that the No. 1 piston is at TDC.

Except F22B1 engine: Align the TDC mark on the camshaft pulley with the cylinder head upper surface.

F22B1 engine: Align the TDC mark on the camshaft pulley with the back cover upper surface.

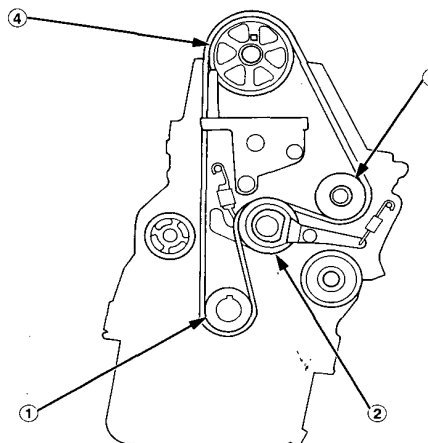
**CAMSHAFT PULLEY**  
Clean.



4. Install the timing belt tightly in the sequence shown.

① Timing belt drive pulley (crankshaft) → ② Adjusting pulley → ③ Water pump pulley → ④ Camshaft pulley.

**NOTE:** Make sure the timing belt drive pulley and camshaft pulley are at TDC.



(cont'd)