

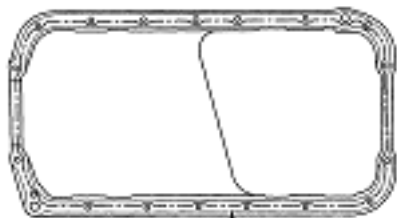
Engine Lubrication

Oil Pump Overhaul (cont'd)

28. Clean and dry the cylinder block mating surfaces.
29. Apply liquid gasket, part No. 08718-0009, evenly to the cylinder block mating surface of the oil pan and to the inner threads of the bolt holes, then install the oil pan.

NOTE:

- Apply a 4 mm wide bead of liquid gasket.
- Apply a second bead where the two ends of the first bead ends meet.
- Do not install the parts if 5 minutes or more have elapsed since applying liquid gasket. Instead, reapply liquid gasket after removing old residue.



Apply liquid gasket
along the broken line.

30. Tighten the bolts/nuts in two or three steps. In the final step, tighten all bolts/nuts, in sequence to 12 N·m (1.2 kgf·m, 8.7 lbf·ft).

