

19. Align the rear balancer shaft pulley with a 6 x 100 mm bolt (or equivalent).

- 1 Remove the bolt (A) and washer (B) from the maintenance hole (C).
- 2 Scribe a line on a 6 x 100 mm bolt, 74 mm (2.9 in) from the end.
- 3 Insert the bolt in the maintenance hole and into the hole in the balancer shaft (D) up to the line you scribed.

